



SUBMITTAL ANACO STANDARD NO-HUB COUPLING

Anaco • 311 Corporate Terrace Cir. • Corona, CA • 92879 • (951) 372-2732

Certifications & Standards

Tested & Certified to:

CISPI 310

ASTM C1277

ASTM C564

NSF Certified

IAPMO File 2206



Material Specifications:

Clamp: Type 301 AISI stainless steel

Screw: Type 305 AISI or 304L stainless steel 5/16" head for 1.5"-10", 3/8" head for 12" and 15"

Shield: Type 301 AISI stainless steel, corrugated.

Shield thickness 0.0075

Gasket: The gasket shall be manufactured from a properly vulcanized virgin compound in which the primary elastomer is polychloroprene (neoprene) conforming to ASTM C 564. Oil Immersion test: 80% max. Volume Change after immersion in IRM 903 for 70 hours at 212° F.

Size	Width	No. of Straps	Torque
1.5" - 4"	2.125	2	60
5" & 6"	3.0	4	60
8" & 10"	4.0	4	60
12" & 15"	5.50	6	80

Anaco No-Hub couplings consist of a stainless steel shield, clamp assembly and a Neoprene gasket. The Anaco coupling used to join hubless cast iron pipe and fittings made to CISPI 301 and/or ASTM A 888. Coupling sizes range from 1.5" through 15 diameters. The stainless steel shield and clamp assemblies are corrosion resistant.

Anaco Standard couplings are designed to provide safe, secure and leak-proof joints, even when subjected to vibration, seismic tremors, expansion and contraction, deflection up to 5 degrees, heat, and the variety of chemicals that commonly pass through a drain waste and vent system.

The 1.5" through 4" diameter couplings consist of a 2 1/8" wide corrugated 301 stainless steel shield in conjunction with two (2) stainless steel clamps and a 5/16" screw, secured in place by means of an affixed and "floating" eyelet to allow the clamp "travel" during tightening.

The 5" & 6" diameter couplings consist of a 3" wide and 8" & 10" are 4" wide corrugated 301 stainless steel shield in conjunction with four (4) stainless steel clamps and a 5/16" screw secured in place by means of an affixed and "floating" eyelet to allow the clamp "travel" during tightening.

The 12" & 15" diameter couplings consist of 5 1/2" wide corrugated 301 stainless steel in conjunction with six (6) stainless steel clamps and a 3/8" screw, secured in place by means of affixed and "floating" eyelet to allow the clamp "travel" during tightening.

All Anaco Standard No-Hub Couplings are designed to be installed with a pre-set torque wrench calibrated at 60-inch pounds to accommodate the 5/16" Hex Head screw and 80-inch pounds for the 3/8" Hex Head screw.